

4-Flute Ball - Variable Index



AICrNX Coated-Plain Shank



AICrNX Coated-Weldon Shank

Variable Index, 4-Flute, Ball End, 38° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Shank ø	AICrNX Coated	
					Plain Shank Part #	Weldon Shank Part #
1/8	.1250	1/4	1-1/2	1/8	REV4616	—
1/8	.1250	1/2	2	1/8	REV4618	—
3/16	.1875	3/8	2	3/16	REV4620	—
3/16	.1875	9/16	2	3/16	REV4622	—
1/4	.2500	3/8	2	1/4	REV4624	—
1/4	.2500	3/4	2-1/2	1/4	REV4626	—
1/4	.2500	1-1/8	3	1/4	REV4628	—
1/4	.2500	1-1/2	4	1/4	REV4630	—
5/16	.3125	7/16	2	5/16	REV4632	—
5/16	.3125	13/16	2-1/2	5/16	REV4634	—
5/16	.3125	1-1/8	3	5/16	REV4636	—
3/8	.3750	1/2	2	3/8	REV4638	—
3/8	.3750	1	2-1/2	3/8	REV4640	—
3/8	.3750	1-1/4	3	3/8	REV4642	—
3/8	.3750	2	4	3/8	REV4644	—
7/16	.4375	5/8	2-1/2	7/16	REV4646	—
7/16	.4375	1	2-3/4	7/16	REV4648	—
7/16	.4375	2	4	7/16	REV4650	—
7/16	.4375	3	6	7/16	REV4652	—
1/2	.5000	5/8	2-1/2	1/2	REV4655	REV4656
1/2	.5000	1	3	1/2	REV4659	REV4660
1/2	.5000	1-1/4	3	1/2	REV4663	REV4664
1/2	.5000	1-1/2	4	1/2	REV4667	REV4668
1/2	.5000	2	4	1/2	REV4671	REV4672
1/2	.5000	3	6	1/2	REV4675	REV4676
5/8	.6250	3/4	3	5/8	REV4679	REV4680
5/8	.6250	1-5/8	3-1/2	5/8	REV4683	REV4684
5/8	.6250	2-1/4	5	5/8	REV4687	REV4688
5/8	.6250	3	6	5/8	REV4691	REV4692
3/4	.7500	1	3	3/4	REV4695	REV4696
3/4	.7500	1-5/8	4	3/4	REV4699	REV4700
3/4	.7500	2-1/4	5	3/4	REV4703	REV4704
3/4	.7500	3	6	3/4	REV4707	REV4708
3/4	.7500	4	7	3/4	REV4711	REV4712
1	1.0000	2	4	1	REV4715	REV4716
1	1.0000	2-1/4	5	1	REV4719	REV4720
1	1.0000	3	6	1	REV4723	REV4724
1	1.0000	4-1/4	7	1	REV4727	REV4728



Speeds & Feeds page 192-193.
Tool application data pages 213-214.

Tolerances	Diameter	Shank	Radius
1/8" - 1/2"	+0.000, -0.002	-0.0001, -0.0004	+0.000, -0.001
5/8" - 1"	+0.000, -0.003	-0.0001, -0.0004	+0.000, -0.001